



DESMODUR 44 V 20 L

Version 2.10

Revision Date 16.09.2015

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

DESMODUR 44 V 20 L

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use:

Di-/polyisocyanate components for the production of polyurethanes

1.3 Details of the supplier of the safety data sheet

供货商名称：科思创聚合物（中国）有限公司
地址：中国上海市漕泾上海化学工业区目华路82号
邮编：201507

电话：(86) 21-8020-7777
传真：(86) 21-8020-8989
Email: productsafetyapac@covestro.com

1.4 Emergency telephone number

应急咨询专线电话：如遇紧急情况，请拨 (86)-532-83889090
消防应急电话号码：(86)119

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

GHS Classification:

Acute toxicity, Inhalative, Category 4 (H332)
Skin irritation, Category 2 (H315)
Eye irritation, Category 2 (H319)
Sensitization of the respiratory airways, Category 1 (H334)
Sensitization of the skin, Category 1 (H317)
Carcinogenicity, Category 2 (H351)
Specific target organ toxicity (single exposure), Category 3 (H335)
Specific target organ toxicity (repeated exposure), Inhalative, Category 2 (H373)

2.2 Label elements

GHS-Labeling



Danger

Hazardous components which must be listed on the label
diphenylmethane-diisocyanate, isomers and homologues

Hazard statements:

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.
 H332 Harmful if inhaled.
 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
 H335 May cause respiratory irritation.
 H351 Suspected of causing cancer.
 H373 May cause damage to organs through prolonged or repeated exposure.

Precautionary statements:

P260 Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
 P280 Wear protective gloves/ eye protection/ face protection.
 P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
 P304 + P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P308 + P313 IF exposed or concerned: Get medical advice/ attention.
 P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
 P501 Dispose of contents/ container to an approved waste disposal plant.

2.3 Other hazards

Persons who suffer from hypersensitivity of the respiratory tract (e.g. asthmatics and chronic bronchitis sufferers) should avoid handling this product.

Symptoms affecting the respiratory tract can also occur several hours after overexposure.

Dust, vapors and aerosols are the primary risk to the respiratory tract.

SECTION 3: Composition/information on ingredients

Type of product: Substance

3.1 Substances**Hazardous components**

diphenylmethane-diisocyanate, isomers and homologues

Concentration [wt.-%]: ca. 100

CAS-No.: 9016-87-9

GHS Classification: Acute Tox. 4 Inhalative H332 Skin Irrit. 2 H315 Eye Irrit. 2 H319 Resp. Sens. 1 H334
 Skin Sens. 1 H317 Carc. 2 H351 STOT SE 3 H335 STOT RE 2 Inhalative H373

Specific threshold concentration (GHS):

Eye Irrit. 2	H319	>= 5 %
Skin Irrit. 2	H315	>= 5 %
Resp. Sens. 1	H334	>= 0.1 %
STOT SE 3	H335	>= 5 %

SECTION 4: First aid measures**4.1 Description of first aid measures**

General advice: Soiled, soaked clothing and shoes must be immediately removed, decontaminated and disposed of.

If inhaled: Take the person into the fresh air and keep him warm, let him rest; if there is difficulty in breathing, medical advice is required.

In case of skin contact: In the event of contact with the skin, preferably wash with a cleanser based on polyethylene glycol or with plenty of warm water and soap. Consult a doctor in the event of a skin reaction.

In case of eye contact: Hold the eyes open and rinse with preferably lukewarm water for a sufficiently long period of time (at least 10 minutes). Contact an ophthalmologist.

If **swallowed**: DO NOT induce the patient to vomit, medical advice is required.

4.2 Most important symptoms and effects, both acute and delayed

Notes to physician: The product irritates the respiratory tract and may trigger sensitisation of the skin and respiratory tract. Treatment of acute irritation or bronchial constriction is primarily symptomatic. Extended medical treatment may be required depending on the degree of exposure and the severity of the symptoms.

4.3 Indication of any immediate medical attention and special treatment needed

Therapeutic measures: No information available.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media: Carbon dioxide (CO₂), Foam, extinguishing powder, in cases of larger fires, water spray should be used.

Unsuitable extinguishing media: High volume water jet

5.2 Special hazards arising from the substance or mixture

Burning releases carbon monoxide, carbon dioxide, oxides of nitrogen, isocyanate vapors and traces of hydrogen cyanide. In the event of fire and/or explosion do not breathe fumes.

Fire in vicinity poses risk of pressure build-up and rupture. Containers at risk from fire should be cooled with water and, if possible, removed from the danger area.

5.3 Advice for fire-fighters

During fire-fighting respirator with independent air-supply and airtight garment is required.

Do not allow contaminated extinguishing water to enter the soil, ground-water or surface waters.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Put on protective equipment (see section 8). Ensure adequate ventilation/exhaust extraction. Keep unauthorized persons away.

6.2 Environment related measures

Do not allow to escape into waterways, wastewater or soil.

6.3 Methods and material for containment and cleaning up

Remove mechanically; cover the remainder with wet, absorbent material (e.g. sawdust, chemical binder based on calcium silicate hydrate, sand). After approx. one hour transfer to waste container and do not seal (evolution of CO₂!). Keep damp in a safe ventilated area for several days.

Spill area can be decontaminated with the following recommended decontamination solution:

Decontamination solution 1: 8-10% sodium carbonate and 2% of liquid soap in water

Decontamination solution 2: Liquid/yellow soap (potassium soap with ~15% anionic tenside): 20ml;

Water:700ml; Polyethylenglycol (PEG 400): 350ml

6.4 Reference to other sections

For further disposal measures see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Provide sufficient air exchange and/or exhaust in work rooms.

In all workplaces or parts of the plant where high concentrations of isocyanate aerosols and/or vapors may be generated (e.g. during pressure release, mold venting or when cleaning mixing heads with an air blast), appropriately located exhaust ventilation must be provided in order to prevent occupational exposure limits from being exceeded. The air should be drawn away from the personnel handling the product. The efficiency of the exhaust equipment should be periodically checked. The threshold limit values noted in section 8 must be monitored.

The personal protective measures described in section 8 must be observed. Contact with skin and eyes and inhalation of vapors must be avoided under all circumstances.

Keep away from foodstuffs, drinks and tobacco. Wash hands before breaks and at end of work and use skin-protecting ointment. Keep working clothes separately. Take off all contaminated clothing immediately. Decontaminate, destroy and dispose of soiled protective clothing (see Section 13)

7.2 Conditions for safe storage, including any incompatibilities

Keep container tightly closed and dry. Further information on the storage conditions which must be observed to preserve quality can be found in our product information sheet.

7.3 Specific end use(s)

No information available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Components with workplace control parameters

Substance		Basis	Type	Value	Ceiling Limit Value	Remarks
diphenylmethane-diisocyanate, isomers and homologues		CN OEL	TWA	0.05 mg/m ³		
diphenylmethane-diisocyanate, isomers and homologues		CN OEL	STEL	0.1 mg/m ³		
diphenylmethane-4,4'-diisocyanate		CN OEL	TWA	0.05 mg/m ³		
diphenylmethane-4,4'-diisocyanate		CN OEL	STEL	0.1 mg/m ³		

The product may contain traces of phenylisocyanate.

8.2 Exposure controls

Respiratory protection

Respiratory protection required in insufficiently ventilated working areas and during spraying.

Hand protection

Suitable materials for safety gloves; EN 374:

Polychloroprene - CR: thickness $\geq 0,5\text{mm}$; breakthrough time $\geq 480\text{min}$.

Nitrile rubber - NBR: thickness $\geq 0,35\text{mm}$; breakthrough time $\geq 480\text{min}$.

Butyl rubber - IIR: thickness $\geq 0,5\text{mm}$; breakthrough time $\geq 480\text{min}$.

Fluorinated rubber - FKM: thickness $\geq 0,4\text{mm}$; breakthrough time $\geq 480\text{min}$.

Recommendation: contaminated gloves should be disposed of.

Eye protection

Wear eye/face protection.

Skin and body protection

Wear suitable protective clothing.

Safety precautions for handling freshly molded polyurethane parts: see section 16

SECTION 9: Physical and chemical properties**9.1 Information on basic physical and chemical properties**

Appearance:	liquid	
Colour:	brown	
Odour:	earthy, musty	
Odour Threshold:	not established	
pH:	not applicable	
Pour point:	$< 0\text{ }^{\circ}\text{C}$	ISO 3016
Boiling point/boiling range:	$> 300\text{ }^{\circ}\text{C}$ at 1,013 hPa	DIN 53171
Flash point:	$> 200\text{ }^{\circ}\text{C}$	
Evaporation rate:	not established	
Flammability (solid, gas):	not applicable	
Burning number:	not applicable	
Vapour pressure:	1 hPa at $20\text{ }^{\circ}\text{C}$	EG A4
	12 hPa at $50\text{ }^{\circ}\text{C}$	EG A4
	17 hPa at $55\text{ }^{\circ}\text{C}$	EG A4
	For products with a very low vapor pressure, the apparent vapor pressure may exceed the vapor pressure of the pure product due to conditions of manufacturing, storage or transportation, e.g. by solved gases like nitrogen or carbon dioxide.	
Vapour pressure of ingredients: diphenylmethane-diisocyanate, isomers and homologues	$< 0.00001\text{ hPa}$ at $20\text{ }^{\circ}\text{C}$	
Vapour density:	not established	
Density:	1.238 g/cm^3 at $20\text{ }^{\circ}\text{C}$	DIN 51757
Miscibility with water:	immiscible at $15\text{ }^{\circ}\text{C}$	
Surface tension:	not established	
Partition coefficient (n-octanol/water):	not established	
Auto-ignition temperature:	not applicable	
Ignition temperature:	$> 500\text{ }^{\circ}\text{C}$	DIN 51794
Decomposition temperature:	not established	
Viscosity, dynamic:	$\geq 200\text{ mPa}\cdot\text{s}$ at $20\text{ }^{\circ}\text{C}$	DIN 53019
Explosive properties:	not established	
Dust explosion class:	not applicable	

Oxidising properties: not established

9.2 Other information

The indicated values do not necessarily correspond to the product specification. Please refer to the technical information sheet for specification data.

SECTION 10: Stability and reactivity

10.1 Reactivity

This information is not available.

10.2 Chemical stability

Polymerises at about 200 °C with evolution of CO₂.

10.3 Possibility of hazardous reactions

Exothermic reaction with amines and alcohols; reacts with water forming CO₂; in closed containers, risk of bursting owing to increase of pressure.

10.4 Conditions to avoid

This information is not available.

10.5 Incompatible materials

This information is not available.

10.6 Hazardous decomposition products

No hazardous decomposition products when stored and handled correctly.

SECTION 11: Toxicological information

Please find below the data available to us:

11.1 Information on toxicological effects

Acute toxicity, oral

diphenylmethane-diisocyanate, isomers and homologues
LD₅₀ rat, male/female: > 10,000 mg/kg
Method: OECD Test Guideline 401

Acute toxicity, dermal

diphenylmethane-diisocyanate, isomers and homologues
LD₅₀ rabbit, male/female: > 9,400 mg/kg
Method: OECD Test Guideline 402

Acute toxicity, inhalation

diphenylmethane-diisocyanate, isomers and homologues
LC₅₀ rat, male/female: 0.31 mg/l, 4 h
Test atmosphere: dust/mist
Method: OECD Test Guideline 403

The test atmosphere generated in the animal study is not representative of workplace environments, how the substance is placed on the market, and how it can reasonably be expected to be used. Therefore the test result cannot be directly applied for the purpose of assessing hazard. Based on expert judgment and the weight of the evidence, a modified classification for acute inhalation toxicity is justified.

Assessment: Harmful by inhalation.

Converted acute toxicity point estimate 1.5 mg/l

Test atmosphere: dust/mist

Method: Expert judgement

Primary skin irritation

diphenylmethane-diisocyanate, isomers and homologues

Species: rabbit

Result: slight irritant

Method: OECD Test Guideline 404

Primary mucosae irritation

diphenylmethane-diisocyanate, isomers and homologues

Species: rabbit

Result: non-irritant

Method: OECD Test Guideline 405

Toxicological studies of a comparable product.

Sensitisation

diphenylmethane-diisocyanate, isomers and homologues

Skin sensitisation according to Magnusson/Kligmann (maximizing test):

Species: Guinea pig

Result: negative

Classification: Does not cause skin sensitization.

Method: OECD Test Guideline 406

Skin sensitization (local lymph node assay (LLNA)):

Species: Mouse

Result: positive

Classification: May cause sensitization by skin contact.

Method: OECD Test Guideline 429

Toxicological studies of a comparable product.

Respiratory sensitization

Species: rat

Result: positive

Classification: May cause sensitization by inhalation.

Subacute, subchronic and prolonged toxicity

diphenylmethane-diisocyanate, isomers and homologues

NOAEL: 0,2 mg/m³

LOAEL (Lowest observable adverse effect level): 1 mg/m³

Application Route: Inhalative

Species: rat, male/female

Dose Levels: 0 - 0,2 - 1 - 6 mg/m³

Exposure duration: 2 a

Frequency of treatment: 6 hours a day, 5 days a week

Target Organs: Lungs, Nasal inner lining

Test substance: as aerosol

Method: OECD Test Guideline 453

Findings: Irritation to nasal cavity and to lungs.

Studies of a comparable product.

Carcinogenicity

diphenylmethane-diisocyanate, isomers and homologues

Species: rat, male/female

Application Route: Inhalative

Dose Levels: 0 - 0,2 - 1 - 6 mg/m³

Test substance: as aerosol

Exposure duration: 2 a

Frequency of treatment: 6 hours/day, 5 days/week

Method: OECD Test Guideline 453

Occurrence of tumors in the highest dose group.

Reproductive toxicity/Fertility

diphenylmethane-diisocyanate, isomers and homologues

No data available.

Reproductive toxicity/Teratogenicity

diphenylmethane-diisocyanate, isomers and homologues

NOAEL (teratogenicity): 12 mg/m³

NOAEL (maternal): 4 mg/m³

NOAEL (developmental toxicity): 4 mg/m³

Species: rat, female

Application Route: Inhalative

Dose Levels: 0 - 1 - 4 - 12 mg/m³

Frequency of treatment: 6 hours/day (Exposure duration: 10 days (day 6 - 15 p.c.))

Test period: 20 d

Test substance: as aerosol

Method: OECD Test Guideline 414

NOAEL (developmental toxicity): 4 mg/m³

Did not show teratogenic effects in animal experiments.

Genotoxicity in vitro

diphenylmethane-diisocyanate, isomers and homologues

Test type: Salmonella/microsome test (Ames test)

Test system: Salmonella typhimurium

Metabolic activation: with/without

Result: negative

Method: OECD Test Guideline 471

Genotoxicity in vivo

diphenylmethane-diisocyanate, isomers and homologues

Test type: Micronucleus test

Species: rat, male

Application Route: Inhalative (exposure period: 3x1h/day over 3 weeks)

Result: negative

Method: OECD Test Guideline 474

Studies of a comparable product.

STOT evaluation – one-time exposure

diphenylmethane-diisocyanate, isomers and homologues

Route of exposure: Inhalative

Target Organs: Respiratory Tract

May cause respiratory irritation.

STOT evaluation – repeated exposure

diphenylmethane-diisocyanate, isomers and homologues

Route of exposure: Inhalative

Target Organs: Respiratory Tract

May cause damage to organs through prolonged or repeated exposure.

Aspiration toxicity

diphenylmethane-diisocyanate, isomers and homologues

Based on available data, the classification criteria are not met.

CMR Assessment

diphenylmethane-diisocyanate, isomers and homologues

Carcinogenicity: Suspected of causing cancer by inhalation (Carc. 2).

Mutagenicity: In vitro and in vivo tests did not show mutagenic effects. Based on available data, the classification criteria are not met.

Teratogenicity: Did not show teratogenic effects in animal experiments. Based on available data, the classification criteria are not met.

Reproductive toxicity/Fertility: Based on available data, the classification criteria are not met.

Toxicology Assessment

diphenylmethane-diisocyanate, isomers and homologues

Acute effects: Harmful if inhaled. The product causes irritation of eyes, skin and mucous membranes.

Sensitization: May cause sensitization by inhalation and skin contact.

Additional information

diphenylmethane-diisocyanate, isomers and homologues

Special properties/effects: Over-exposure entails the risk of concentration-dependent irritating effects on eyes, nose throat, and respiratory tract. Delayed appearance of the complaints and development of hypersensitivity (difficult breathing, coughing, asthma) are possible. Hypersensitive persons may suffer from these effects even at low isocyanate concentrations, including concentrations below the UK Workplace Exposure Limit (WEL). Prolonged contact with the skin may cause tanning and irritant effects.

SECTION 12: Ecological information

Do not allow to escape into waterways, wastewater or soil.

12.1 Toxicity

Acute Fish toxicity

diphenylmethane-diisocyanate, isomers and homologues

LC50 > 1,000 mg/l

Test type: Acute Fish toxicity

Species: Danio rerio (zebra fish)

Exposure duration: 96 h

Method: OECD Test Guideline 203

Acute toxicity for daphnia

diphenylmethane-diisocyanate, isomers and homologues

EC50 > 1,000 mg/l

Test type: static test

Species: Daphnia magna (Water flea)

Exposure duration: 24 h

Method: OECD Test Guideline 202

Chronic toxicity to daphnia

diphenylmethane-diisocyanate, isomers and homologues

NOEC (Reproduction) > 10 mg/l

Species: Daphnia magna (Water flea)

Exposure duration: 21 d

Method: OECD Test Guideline 202

Acute toxicity for algae

diphenylmethane-diisocyanate, isomers and homologues

ErC50 > 1,640 mg/l

Test type: Growth inhibition

Species: scenedesmus subspicatus

Exposure duration: 72 h

Method: OECD Test Guideline 201

Acute bacterial toxicity

diphenylmethane-diisocyanate, isomers and homologues

EC50 > 100 mg/l

Test type: Respiration inhibition

Species: activated sludge

Exposure duration: 3 h

Method: OECD Test Guideline 209

Toxicity to soil dwelling organisms

diphenylmethane-diisocyanate, isomers and homologues

NOEC (mortality) > 1,000 mg/kg

Species: Eisenia fetida (earthworms)

Exposure duration: 14 d

Method: OECD Test Guideline 207

Toxicity to terrestrial plants

diphenylmethane-diisocyanate, isomers and homologues

NOEC (seedling emergence) > 1,000 mg/kg

Species: Avena sativa (oats)

Exposure duration: 14 d

Method: OECD Test Guideline 208

NOEC (Growth rate) > 1,000 mg/kg

Species: Avena sativa (oats)

Exposure duration: 14 d

Method: OECD Test Guideline 208

NOEC (seedling emergence) > 1,000 mg/kg

Species: Lactuca sativa (lettuce)

Exposure duration: 14 d

Method: OECD Test Guideline 208

NOEC (Growth rate) > 1,000 mg/kg

Species: Lactuca sativa (lettuce)

Exposure duration: 14 d

Method: OECD Test Guideline 208

Ecotoxicology Assessment

diphenylmethane-diisocyanate, isomers and homologues

Acute aquatic toxicity: Based on available data, the classification criteria are not met.

Chronic aquatic toxicity: There is no evidence of a chronic aquatic toxicity.

Toxicity Data on Soil: Not expected to adsorb on soil. The substance is graded as non-critical to soil-dwelling organisms.

Impact on Sewage Treatment: Because of the low bacterial toxicity, there is no risk of an adverse effect on the performance of biological waste water treatment plants.

12.2 Persistence and degradability

Biodegradability

diphenylmethane-diisocyanate, isomers and homologues

Test type: aerobic

Inoculum: activated sludge

Biodegradation: 0 %, 28 d, i.e. not inherently degradable

Method: OECD Test Guideline 302 C

According to the results of tests of biodegradability this product is not readily biodegradable.

Stability in water

diphenylmethane-diisocyanate, isomers and homologues

Test type: Hydrolysis

Half life: 20 h at 25 °C

The substance hydrolyzes rapidly in water.

Studies of a comparable product.

Photodegradation

diphenylmethane-diisocyanate, isomers and homologues

Test type: Phototransformation in air

Temperature: 25 °C

sensitizer: OH-radicals

Concentration sensibilisator: 500,000 1/cm³

Half-life indirect photolysis: 0.92 d

Method: SRC - AOP (calculation)

After evaporation or exposure to the air, the product will be moderately degraded by photochemical processes.

Studies of a comparable product.

12.3 Bioaccumulative potential

Bioaccumulation

diphenylmethane-diisocyanate, isomers and homologues

Bioconcentration factor (BCF): < 14

Species: Cyprinus carpio (Carp)

Exposure duration: 42 d

Concentration: 0.2 mg/l

Method: OECD Test Guideline 305 C

An accumulation in aquatic organisms is not to be expected.

The substance hydrolyzes rapidly in water.

Studies of hydrolysis products.

12.4 Mobility in soil

No data available.

Environmental distribution

diphenylmethane-diisocyanate, isomers and homologues

no data available

12.5 Results of PBT and vPvB assessment

No data available.

12.6 Other adverse effects

Isocyanate reacts with water at the interface forming CO₂ and a solid insoluble product with high melting point (polyurea). This reaction is accelerated by surfactants (e.g. detergents) or by watersoluble solvents. Previous experience shows that polyurea is inert and non-degradable.

SECTION 13: Disposal considerations

Dispose in accordance with applicable international, national and local laws, ordinances and statutes.

For disposal within the EC, the appropriate code according to the European Waste Catalogue (EWC) should be used.

13.1 Waste treatment methods

After final product withdrawal, all residues must be removed from containers (drip-free, powder-free or paste-free). Once the product residues adhering to the walls of the containers have been rendered harmless, the product and hazard labels must be invalidated. These containers can be returned for recycling to the appropriate centres set up within the framework of the existing take-back scheme of the chemical industry. Containers must be recycled in compliance with national legislation and environmental regulations.

None disposal into waste water.

SECTION 14: Transport information**Land transport China**

14.1 UN number : Not dangerous goods
14.2 UN proper shipping name : Not dangerous goods
14.3 Transport hazard class(es) : Not dangerous goods
14.4 Packing group : Not dangerous goods
14.5 Environmental hazards : Not dangerous goods

IATA

14.1 UN number : Not dangerous goods
14.2 UN proper shipping name : Not dangerous goods
14.3 Transport hazard class(es) : Not dangerous goods
14.4 Packing group : Not dangerous goods
14.5 Environmental hazards : Not dangerous goods

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IMDG

14.1 UN number	:	Not dangerous goods
14.2 UN proper shipping name	:	Not dangerous goods
14.3 Transport hazard class(es)	:	Not dangerous goods
14.4 Packing group	:	Not dangerous goods
14.5 Environmental hazards	:	Not dangerous goods

14.6 Special precautions for user

See section 6 - 8.

Additional information	:	Not dangerous cargo. Avoid temperatures below 0 °C. Avoid heat above +50 °C. Keep dry. Keep away from foodstuffs, acids and alkalis.
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14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

Not applicable.

SECTION 15: Regulatory information**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture****Other regulations**

Only China: Compliant with the following local regulations:

Only China: Decree 591 Regulations on the control over safety of hazardous chemicals

Only China: GB/T 16483 Safety data sheet for Chemical products-Content and order of section

Only China: GB 13690 General rule for classification and hazard communication of chemicals

GB 30000.2-29 Safety rules for classification and labelling of chemicals

Any existing national regulations on the handling of isocyanates must be observed.

SECTION 16: Other information**Full text of hazardous (H) warnings referred to under sections 2, 3 and 10 of the CLP classification (1272/2008/CE).**

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure if inhaled.

For internal US delivery: Under § 172.101, Appendix A, DOT (Department of Transportation) it is requested: MDI Reportable Quantity (RQ): 5000lbs (2270kg).

ISOPA Guidelines for safe loading/unloading, transport and storage of TDI and MDI. ISOPA Order No.: PSC-0005-GUIDL

Safety precautions for handling freshly molded polyurethane parts:

Depending on the production parameters, any uncovered surfaces of freshly molded polyurethane parts using this raw material may contain traces of substances (e. g. starting and reaction products, catalysts, release agents) with hazardous characteristics. Skin contact with traces of these substances must be avoided. Therefore, during demolding or other handling of fresh molded parts, protective gloves tested according to DIN-EN 374 (e.g. nitrile rubber \geq 1.3 mm thick, breakthrough time \geq 480 min, or according to recommendations from glove makers thinner gloves that need to be changed in compliance with breakthrough times more frequently) must be used. Depending on formulation and processing conditions, the requirements may be different from handling of the pure substances. Closed protective clothing is required for the protection of other areas of skin.

Further information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.