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No.: RZUN2020-6510

检测报告 TEST REPORT

UN38.3

NAME OF SAMPLE:	LiFePO4 Battery
产品名称:	磷酸铁锂电池
CLIENT:	Guangzhou Jieli(VIPOW) New Energy Co., Ltd
委托单位:	广州市捷力创新能源有限公司
CLASSIFICATION OF TEST:	Commission Test
检测类别:	委托测试



检测报告

TEST REPORT

Page 2 of 13 Pages Type/Model: Name of samples: LiFePO4 Battery 型号规格: 14500 样品名称:磷酸铁锂电池 3,2V 500mAh 1,6Wh Color: Blue Physical shape: Cylindrical 样品颜色:蓝色 样品形状:圆柱形 Commissioned by: Guangzhou Jieli(VIPOW) New Manufacturer: Guangzhou Jieli(VIPOW) Energy Co., Ltd Energy Co., Ltd 委托单位: 广州市捷力创新能源有限公司 制造商:广州市捷力创新能源有限公司 Commissioner address: 4F, Gate 8, Bldg A, Manufacturer address: 4F, Gate 8, Bldg A, Xinghuigu Park, No.15-4, Shunxiang Rd, Huadong Xinghuigu Park, No.15-4, Shunxiang Rd, Huadong Town, Huadu District, GZ, China Town, Huadu District, GZ, China 委托单位地址: 广州市花都区花东镇顺祥路之四星 制造商地址: 广州市花都区花东镇顺祥路之四星慧谷 慧谷科技园 A 栋八号门 4 楼 科技园 A 栋八号门 4 楼 Classification of test: Commission Test Quantity of sample: 40 cells 检测类别: 委托测试 样品数量: 40 个电芯 Tested according to: Sample identification: 测试标准: ST/SG/AC.10/11/Rev.7/Section 38.3 样品标识序号: c1#~c40# Means of receiving: Submitted Receiving date: by commissioner 接样日期: 2020-12-21

Test conclusion:

Completing date: 完成日期: 2021-01-20

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检测结论:

The LiFePO4 Batteries submitted by Guangzhou Jieli(VIPOW) New Energy Co., Ltd are tested according to Section 38.3 of the Seventh revised edition of the Manual of Test and Criteria (ST/SG/AC.10/11/Rev.7/Section 38.3). The test items are full items. The test results comply with the relevant requirements of the standard.

接样方式:委托单位送样

Test item: 7 items

测试项目: 7项

由广州市捷力创新能源有限公司送检的碳酸铁锂电池,依据联合国《试验和标准手册》第七修订版第 38.3 节进行检测,试验为全项目,试验结果符合标准相关要求

> Seal of CVC CVC 印章

Title: Manager 批准人职务: 经理

Approved by: Reviewed by: Tested by:

Wei Gushua zhang si Yao 批 准: 测:

Description and illustration of the sample:

样品说明及描述:

The sample's status is good

样品状况良好。

Cell Dimensions/电芯尺寸: Φ14mm×50mm

Test item 试验项目	Sample No. 样品编号	State 状态	Remark 备注
	c1#~c5#	at first cycle, in fully charged states 第一个交替充电放电周期完全充电状态	
T.1~T.5	c6#~c10#	after 25 cycles ending in fully charged states 第 25 个交替充电放电周期完全充电状态	-
T.0	c11#~c15#	at first cycle at 50% of the design rated capacity 第一个交替充电放电周期充电到设计额 定容量的 50%	
T.6	c16#~c20#	after 25 cycles ending at 50% of the design rated capacity 第 25 个交替充电放电周期充电到设计 额定容量的 50%	-
	c21#~c30#	at first cycle, in fully discharged states 第一个交替充电放电周期完全放电状态	1
T.8	c31#~c40#	after 25 cycles ending in fully discharged states 第 25 个交替充电放电周期完全放电状态	-

Description of the deviation from the standard, if any:

试验结果不符合标准项的说明:

/

Remarks:

备注:

Throughout this report a comma is used as the decimal separator.

本报告中以逗号代替小数点。

Photos of Samples and Labels/样品照片及标识

Cell/电芯(14500 3,2V 500mAh 1,6Wh)







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ST/SG/AC.10/11/Rev.7/Section 38.3									
Clause 章节	Requirements Result 标准要求 测试结果								
38.3.4	Procedure/试验步骤		_						
	Test T.1: Altitude simulation/试验 T.1: 高度模拟								
	Test cells and batteries shall be stored at a pressuleast six hours at ambient temperature (20±5℃,大气压力为不大于 11,6kpa 的环境中贮存)/ 将电芯和电池在温度为							
	Requirement/标准要求:								
	1 Cells and batteries Mass loss limit: ≤0,2% /样品 质量损失≤0,2%	The samples c1#~c10#:							
38.3.4.1	2 Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states.	No leakage, no venting, no disassembly, no rupture and no fire/编号为c1#~c10#的样品:无漏液、无排气、无解体、无	P						
	样品试验后开路电压应不低于试验前开路电压的 90%,此要求不适用于完全放完电的电池和电芯。	一破裂以及无着火现象 The data is shown in							
	3 No leakage, no venting, no disassembly, no rupture and no fire 样品(电池)应无漏液、无排气、无解体、无破裂以及无着火现象的发生	Table 1./数据见表 1							
	Test T.2: Thermal test/试验 T.2: 温度试验								
	Test cells and batteries are to be stored for/电池存储条件如下:								
	1 For small cells and batteries: one temperature cycle: 72±2℃(6h) —-40±2℃(6h) /对于小型电芯和电池: 一次温度循环为 72±2℃(6h) —-40±2℃(6h)								
	For large cells and batteries: one temperature cycle: 72±2℃(12h) —40±2℃(12h) /对于大型电芯和电池: 一次温度循环为 72±2℃(12h) —40±2℃(12h)								
	2 The maximum time interval between test temperature extremes is 30 minutes/温度转换最大间隔时间为 30min								
	3 This procedure is to be repeated 10 times/重复 10 次循环								
38.3.4.2	4 after which all test cells and batteries are to be stored for 24 hours at ambient temperature (20±5℃)/循环结束后,电池在 20±5℃的条件下 搁置 24 小时								
30.3.7.2	Requirements/标准要求		Р						
	1 Cells and batteries Mass loss limit: ≤0,2% /样品 质量损失≤0,2%	The samples c1#~c10# :							
	2 Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states.	No leakage, no venting, no disassembly, no rupture and no fire/编号为c1#~c10#的样品:无漏							
	样品试验后开路电压应不低于试验前开路电压的90%,此要求不适用于完全放完电的电池和电芯。3 No leakage, no venting, no disassembly, no rupture and no fire样品(电池)应无漏液、无排气、无解体、无破裂以及无着火现象的发生	液、无排气、无解体、无 破裂以及无着火现象 The data is shown in Table 1./数据见表 1							

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ST/SG/AC.10/11/Rev.7/Section 38.3								
Clause 章节	Requirements 标准要求	Result 测试结果	Verdict 判定					
38.3.4.3	Test T.3: Vibration/试验 T.3: 振动 1 Cells and batteries are firmly secured to the machine /电芯和电池牢固地安装在振动台(的台面 2 The vibration: a sinusoidal waveform with a logal and 200Hz and back to 7Hz traversed in 15 min 7Hz 增加至 200Hz, 然后在减少回到 7Hz 为一个领的对数前移传送。 3 For cells and small batteries: from 7 Hz a promaintained until 18Hz is reached. The amplitude is (1,6mm total excursion) and the frequency increase of 8gn occurs (approximately 50Hz). A peak a maintained until the frequency is increased to 2000从 7Hz 开始,以 1gn 的峰值加速度保持不变,直到损在 0,8mm(总偏移 1,6mm)并且频率增加直到出于50Hz)。然后保持 8gn 的峰值加速度,直到频率增加 50Hz)。然后保持 8gn 的峰值加速度,直到频率增加 50Hz)。然后保持 8gn 的峰值加速度,直到频率增加 20Hz。 (approximately 25Hz). A peak acceleration of 2gn frequency is increased to 200Hz. / 对于大型电池:加速度保持不变,直到达到 18Hz。然后将振棹 1,6mm)并且频率增加直到出现 2gn 的峰值加速度 2gn 的峰值加速度,直到频率增加到 200Hz。 4 This cycle repeated 12 times for a total of 3 hour perpendicular mounting position of the cell. One comust be perpendicular to the terminal face. /以振动样品极性,对每个电芯从三个互相垂直的方向上循环时,共 9 小时。	rithmic sweep between 7Hz nutes/振动以正弦波形式,以循环,一个循环持续 15 分钟 eak acceleration of 1gn is then maintained at 0,8mm ed until a peak acceleration cceleration of 8gn is then Hz. / 对于电芯和小型电池:达到 18Hz。然后将振幅保持现 8gn 的峰值加速度(大约加到 200Hz。如 of 1gn is maintained until led at 0,8mm (1,6mm total k acceleration of 2gn occurs is then maintained until the 从 7Hz 开始,以 1gn 的峰值隔保持在 0,8mm(总偏移长(大约 25Hz)。然后保持它 for each of three mutually of the directions of vibration 可的其中一个方向必须是垂直	P					
	Requirements/标准要求 1 Cells and batteries Mass loss limit: ≤0,2% /样品质量损失≤0,2% 2 Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states. 样品试验后开路电压应不低于试验前开路电压的90%,此要求不适用于完全放完电的电池和电芯。3 No leakage, no venting, no disassembly, no rupture and no fire样品(电池)应无漏液、无排气、无解体、无破裂以及无着火现象的发生	The samples c1#~c10#: No leakage, no venting, no disassembly, no rupture and no fire/编号为c1#~c10#的样品: 无漏液、无排气、无解体、无破裂以及无着火现象 The data is shown in Table 1./数据见表 1						

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ST/SG/AC.10/11/Rev.7/Section 38.3								
Clause 章节	Requirements 标准要求	Result 测试结果	Verdict 判定					
	标准要求 Test T.4: Shock/试验 T.4: 冲击 1 Test cells and batteries shall be secured to the testing machine/以稳固的托架固定住每个电芯和电池样品的全部配件表面。 2 Each cell shall be subjected to a half-sine shock of peak acceleration of 150 g_n and pulse duration of 6 milliseconds. Large cells may be subjected to a half-sine shock of peak acceleration of 50 g_n and pulse duration of 11 milliseconds. / 对每个电芯以峰值为 150 g_n 的半正弦的加速度撞击,脉冲持续 6毫秒,大型电芯须经受最大加速度 50 g_n 和脉冲持续时间 11 毫秒的半正弦波冲击。 Small batteries shall be subjected to a half-sine shock of peak acceleration of 150 g_n (or Acceleration(g_n)= $\sqrt{\frac{100850}{mass}}$, which is smaller) and pulse duration of 6 milliseconds, large batteries shall be subjected to a half-sine of peak acceleration of 50 g_n (or Acceleration(g_n)= $\sqrt{\frac{30000}{mass}}$, which is smaller) and							
38.3.4.4	pulse duration of 11 milliseconds/对每个电池以峰值为 150g _n (或与 $\sqrt{\frac{100850}{mass}}$ 中的较小值)的半正弦的加速度撞击,脉冲持续 6 毫秒,大型电池须经受最大加速度 50g _n (或与 $\sqrt{\frac{30000}{mass}}$ 中的较小值)和脉冲持续时间 11 毫秒的半正弦波冲击。 3 Each cell or battery shall be subjected to three shocks in the positive direction followed by three shocks in the negative direction of three mutually perpendicular mounting positions of the cell or battery for a total of 18 shocks/每个电池或电池组须在三个互相垂直的电池安装方位的正方向经受三次冲击,							
	接着在反方向经受三次冲击,总共经受 18 次冲击。 Requirements/标准要求: 1 Cells and batteries Mass loss limit: ≤0,2% /样品质量损失≤0,2% 2 Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states. 样品试验后开路电压应不低于试验前开路电压的90%,此要求不适用于完全放完电的电池和电芯。3 No leakage, no venting, no disassembly, no rupture and no fire样品(电池)应无漏液、无排气、无解体、无破裂以及无着火现象的发生	The samples c1#~c10#: Acceleration= 150g _n No leakage, no venting, no disassembly, no rupture and no fire/编号为c1#~c10#的样品: 峰值加速度= 150g _n 无漏液、无排气、无解体、无破裂以及无着火现象 The data is shown in Table 1./数据见表 1						

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ST/SG/AC.10/11/Rev.7/Section 38.3							
Clause 章节	Requirements 标准要求	Result 测试结果	Verdict 判定				
	Test T.5: External Short Circuit/试验 T.5 :外部短距	各					
	1 The cell or battery to be tested shall be he necessary to reach a homogeneous stabilized tel 或电池样品直到温度稳定在 57±4℃	•					
	2 The cell or battery shall be subjected to a short circuit condition with a total external resistance of less than 0,1 ohm at 57±4℃, This short circuit condition is continued for at least one hour after the cell or battery external case temperature has returned to 57±4℃/将样品正负极用小于 0,1Ω 的总电阻回路 进行短路,样品的外表温度恢复到 57±4℃之后保持短路状态 1 小时以上。						
38.3.4.5	3 The cell or battery must be observed for a further six hours for the test to be concluded, (对由艾莉由油水汤洪一牛河家 6 个小时才能下往次						
	/对电芯或电池必须进一步观察 6 个小时才能下结论。 Requirements/标准要求: During the test and within six hours after test ,the cells or batteries 在试验过程中以及之后 6 个小时内,电芯或电池						

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	ST/SG/AC.10/11/Rev.7/Section 38.3								
Clause 章节	Requirements 标准要求	Result 测试结果	Verdict 判定						
	Test T.6: Impact / Crush / 试验 T.6: 撞击/挤压		Р						
	Impact (applicable to cylindrical cells not less than 撞击(适用于直径不小于 18 毫米的圆柱形电池)	18mm in diameter) /							
	1 This test sample cell or component cell is to be placed on a flat smooth surface/将试验样品用的电芯或聚合物电芯放在一个平坦光滑的平面上 2 A 15,8 mm diameter bar is to be placed across the center of the sample, A 9,1kg mass is to be dropped from a height of 61±2,5cm onto the sample./将一直径为 15,8mm 的不锈钢圆棒横过电池中部放置后,将一质量为 9,1kg 的物体从 61±2,5cm 的高度落向样品。 3 The test sample is to be impacted with its longitudinal axis parallel to the flat surface and perpendicular to the longitudinal axis of the 15,8 mm ± 0,1mm diameter curved surface lying across the center of the test sample. Each sample is to be subjected to only a single impact. / 接受撞击的试样,纵轴应与平坦的表面平行并与横放在试样中心的直径 15,8±0,1 毫米弯曲表面的纵轴垂直。每一个试样只经受一次撞击。								
	Requirements/标准要求: 1 Cells external temperature not exceed 170℃.电 芯或电池的最高表面温度应不超过 170℃ 2 No disassembly, no fire within six hours of this test 试验结束后 6 个小时之内,电芯和聚合物电芯应 无解体和无着火现象发生	-							
38.3.4.6	Crush (applicable to prismatic, pouch, coin/button less than 18mm in diameter) / 挤压(适用于棱柱形、袋装、硬币/纽扣电池和直池)	•							
	1 A cell or component cell is to be crushed between crushing is to be gradual with a speed of approximation point of contact. The crushing is to be continued options below is reached. / 将电池或元件电池放在度逐渐加大,在第一个接触点上的速度大约为 1,5 到出现以下三种情况之一: (a) The applied force reaches 13 kN ± 0,78 kN. / 施(b) The voltage of the cell drops by at least 100 m 毫伏	imately 1,5 cm/s at the first d until the first of the three 医两个平面之间挤压,挤压力厘米/秒。挤压持续进行,直加的力达到 13kN±0,78kNnV/电池的电压下降至少 100							
	(c) The cell is deformed by 50% or more of its original thickness./电池变形达原始厚度的 50%以上。 2. A prismatic or pouch cell shall be crushed by applying the force to the widest side. A button/coin cell shall be crushed by applying the force on its flat surfaces. For cylindrical cells, the crush force shall be applied perpendicular to the longitudinal axis. /棱柱形或袋装电池应从最宽的一面施压。纽扣/硬币形电池应从其平坦表面施压。圆柱形应从与纵轴垂直的方向施压。 Requirements/标准要求: 1 Cells external temperature not exceed 170℃.电								
	芯或电池的最高表面温度应不超过 170℃ 2 No disassembly, no fire within six hours of this test 试验结束后 6 个小时之内,电芯和聚合物电芯应无解体和无着火现象发生	no disassembly and no fire/编号为 c11#~c20#的样品: 无解体、无着火现象The data is shown in Table 2./数据见表 2							

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ST/SG/AC.10/11/Rev.7/Section 38.3								
Clause 章节	Requirements 标准要求	Result 测试结果	Verdict 判定					
	Test T.7: Overcharge/试验 T.7: 过度充电							
	1 The charge current shall be twice the mal maximum continuous charge current/以 2 倍制造厂样品充电	推荐的最大持续充电电流对						
	2 The minimum voltage of the test shall be as follo	ws/本试验最小电压见下文						
	a) When the manufacturer's recommended charge voltage is not more than 18V, the minimum voltage of the test shall be the lesser of two times the maximum charge voltage of the battery or 22V/ 如果厂家推荐的充电电压不超过18V,本试验的最小充电电压应是厂家标定最大充电电压的两倍或者是22V之中的较小者。							
38.3.4.7	b) When the manufacturer's recommended charge voltage is more than 18V, the minimum voltage of the test shall be 1,2 times the maximum charge voltage/ 如果厂家推荐的充电电压超过 18V,本试验的最小充电电压应是厂家标定最大充电电压的 1,2 倍。	-	N/A					
	3 Tests are to be conducted at ambient temperature 20±5℃, The duration of the test shall be 24 hours/20±5℃的环境温度下,试验持续 24 小时。							
	Requirements/标准要求:							
	No disassembly and no fire within seven days of this test	-						
	试验样品在试验中和试验后 7 天内,应无解体和 无着火现象发生。							
	Test T.8: Forced discharge/试验 T.8: 强制放电							
	Each cell shall be forced discharged at ambient temperature by connecting it in series with a 12 V D.C. power supply at an initial current equal to the maximum discharge current specified by the manufacturer, 20±5℃的环境温度下,将单个电芯连接在 12V 的直流电源上进行强制放电,此直流电源提供给每个电芯初始电流为制造厂指定的最大放电电流。							
38.3.4.8	The specified discharge current is to be obtained by connecting a resistive load of the appropriate size and rating in series with the test cell. Each cell shall be forced discharged for a time interval (in hours) equal to its rated capacity divided by the initial test current (in ampere)							
	指定的放电电流通过串联在试验电芯上的合适大小电芯的强制放电时间(小时)为额定容量除以初始电							
	Requirements/标准要求: No disassembly and no fire within seven days of this test 试验样品在试验中和试验后 7 天内,应无解体和	The samples c21#~c40#: no disassembly and no fire/编号为 c21#~c40#的样品: 无解体、无着火现象						
	无着火现象发生。	The data is shown in Table 3./数据见表 3						

	Table1: T1~T5 / 表 1. 试验 1~试验 5											
	prior to test / 试	prior to prior to	Test T.1: / simula 试验 T.1:	tion/	Test T.2: The 试验 T.2: ৌ		Test T.3: V 试验 T.3		Test T.4: S 试验 T.4:		Test T.5: External Short Circuit/ 试验 T.5 外部 短路	
样品号	验前质 量(g)	验前电 压(V)	Mass loss(%) 质量损失(%)	Change ratio 电压比(%)	Mass loss(%) 质量损失(%)	Change ratio 电压比(%)	Mass loss(%) 质量损失(%)	Change ratio 电压比(%)	Mass loss(%) 质量损失(%)	Change ratio 电压比(%)	Temp. (℃) 温度 (℃)	
c1#	16,582	3,399	0,000	98,59	0,012	99,25	0,000	100,00	0,000	100,00	118,8	
c2#	16,680	3,413	0,000	98,39	0,005	98,96	0,000	100,00	0,000	100,00	128,8	
c3#	16,609	3,399	0,000	98,47	0,006	99,34	0,000	100,00	0,000	100,00	114,6	
c4#	16,625	3,360	0,000	99,14	0,006	99,67	0,000	100,00	0,000	100,00	124,2	
c5#	16,537	3,403	0,000	98,44	0,006	99,28	0,000	100,00	0,000	100,00	120,4	
c6#	16,788	3,425	0,000	99,04	0,005	98,94	0,000	100,00	0,000	100,00	121,5	
c7#	16,760	3,384	0,000	99,02	0,005	99,25	0,000	100,00	0,000	100,00	119,9	
c8#	16,755	3,388	0,000	99,17	0,011	98,96	0,000	100,00	0,000	100,00	123,6	
c9#	16,628	3,397	0,000	98,76	0,006	99,20	0,000	100,00	0,000	100,00	125,1	
c10#	16,634	3,389	0,000	99,23	0,006	98,93	0,000	100,00	0,000	100,00	130,1	

	Table2: Crush /表 2:挤压											
Test T.6:	Sample No. 样品号	c11#	c12#	c13#	c14#	c15#	c16#	c17#	c18#	c19#	c20#	
Crush/试验 T.6:挤压	OCV prior to test / 试验前电压(V)	3,295	3,295	3,296	3,296	3,293	3,295	3,288	3,279	3,297	3,275	
	Temp. (℃) 温度 (℃)	21,2	21,9	19,2	18,2	18,8	20,5	22,3	21,8	20,6	19,9	

	Table 3: Forced discharge / 表 3. 强制放电												
Test T.8: Forced discharge /试验 T.8: 强制放电	Sample No. 样品号	c21#	c22#	c23#	c24#	c25#	c26#	c27#	c28#	c29#	c30#		
	OCV prior to test / 试验前电压(V)	2,903	2,973	2,944	2,944	2,982	2,956	2,887	2,950	2,987	2,966		
	Sample No. 样品号	c31#	c32#	c33#	c34#	c35#	c36#	c37#	c38#	c39#	c40#		
	OCV prior to test / 试验前电压(V)	2,938	2,878	2,899	2,933	2,940	2,944	2,978	2,955	2,939	2,946		

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注意事项 Important

1. 报告无检测单位印章无效。

The test report is invalid without the official stamp of CVC.

2. 未经本试验室书面同意,不得部分地复制本报告。

Nobody is allowed to photocopy or partly photocopy this test report without written permission of CVC.

3. 本报告无批准人、审核人及检测人签名无效。

The test report is invalid without the signatures of Ratifier, Reviewer and Testing engineer.

4. 本报告涂改无效。

The test report is invalid if altered,

- 5. 对检测报告若有异议,应于收到报告之日起十五天内向检测单位提出。 Objections to the test report must be submitted to CVC within 15 days,
- 6. 本报告仅对送检样品负责。

The test report is valid for the tested samples only.

7. 判定栏中"-"表示"不需要判定", "P"表示"通过", "F"表示"不通过", "N/A"表示"不适用"。

As for the Verdict, "-" means "no need for judgement", "P" means "pass", "F" means "fail" and "N/A" means "not applicable".

报告中未加 CMA 标志时,检测数据和结果仅供科研、教学或内部质量控制之用。 The test data and test results given in this test report should only be used for purposes of scientific research, teaching and internal quality control when the CMA symbol is not presented.

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