INSTALLATION INSTRUCTIONS FOR DRYER IDLER PULLEY
PART NO. 691366

⚠	**WARNING! Electrical Shock Hazard**	
	To avoid risk of electrical shock, personal injury or death; disconnect electrical power before servicing.	

Tools needed:
Putty knife, Phillips screwdriver, 5/16" nut driver

1. Disconnect the power

2. Remove the lint screen at the top. Located beneath that are two Phillips screws that need to be removed.

3. Depress the clips that hold the top cover down using the putty knife. The clips are about an inch from both right and left sides of the cover.

4. Flip the top cover up.

5. Disconnect the wire harness to the door switch.

6. Remove the two 5/16" screws from the front panel. Careful not to drop them down inside the dryer.

7. Lift the front panel forward and up away from the dryer drum.

8. Roll the belt off the idler pulley by supporting the drum in one hand, reaching in with the other hand. Take notice of the belt configuration before removing the belt. See Figure 1. Roll the belt off the motor pulley.

9. Take out the old idler pulley.

10. To install the new idler pulley, make sure the belt is near the motor pulley. Support the drum with your shoulder to make sure the drum is in an upright position. Put new idler pulley into slot and roll the belt over the top of the idler, then pull the belt over the motor pulley. Line everything up and rotate the drum a full revolution to ensure proper functioning.

11. To reinstall the front panel, you need to engage the slot on the front with the hook on the cabinet. Start by positioning the front panel at the bottom and then raising it with the drum into position. Once the bottom hooks are in place, line the drum up and press the front panel back into position. Put the two retaining screws back in.

12. Reconnect the wire harness to the door switch.

13. Before putting top cover down, make sure the felt is lying flat against the rear bulk head of the drum.

14. Flip the top cover down and press down in each corner to engage the retaining clips.

15. Reinstall the two screws holding the lint screen in place.

16. Put the lint screen back into place and reconnect the power.

FIG. 1

Drum

Belt

Motor pulley

Idler pulley